

# Safety Data Sheet

## Hazardous Chemical, Dangerous Goods

### 1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

#### Product name: Art Spectrum® Citrus Turpentine

##### Synonyms

Art Spectrum® Citrus Turpentine, 1 Litre  
Art Spectrum® Citrus Turpentine, 100 millilitres  
Art Spectrum® Citrus Turpentine, 20 Litres  
Art Spectrum® Citrus Turpentine, 4 Litres  
Art Spectrum® Citrus Turpentine, 500 millilitres

##### Product Code

CT1L  
CT1  
CT20  
CT4  
CT5

**Recommended use:** Artists brush wash, cleaner, paint thinner and clean-up solvent.

**Supplier:** Art Spectrum Manufacturing Co. Pty Ltd

**ABN:** 95 060 705 679

**Street Address:** Newmarket Business Park  
Building 2, 43 Scanlon Drive  
Epping VIC 3076 Australia

**Telephone:** +61 3 9387-9799

**Emergency Telephone number:** +61 3 9387-9799 (Mon-Fri; 8:30am-4:30pm; AWST)

### 2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of Safe Work Australia.



##### Signal Word

Warning

##### Hazard Classifications

Flammable Liquids - Category 3  
Skin Corrosion/Irritation - Category 2  
Sensitisation - Skin - Category 1

##### Hazard Statements

H226 Flammable liquid and vapour.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.

##### Prevention Precautionary Statements

P102 Keep out of reach of children.  
P103 Read label before use.  
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical, ventilating, lighting and all other equipment.  
P242 Use only non-sparking tools.  
P243 Take precautionary measures against static discharge.

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P261	Avoid breathing dust, fume, gas, mist, vapours or spray..
P264	Wash hands, face and all exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective clothing, gloves, eye/face protection and suitable respirator.

## Response Precautionary Statements

P101	If medical advice is needed, have product container or label at hand.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing and wash before reuse.

## Storage Precautionary Statement

P403+P235	Store in a well-ventilated place. Keep cool.
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## Disposal Precautionary Statement

P501	Dispose of contents/container in accordance with local, regional, national and international regulations.
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## Poison Schedule: Not Applicable

## DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 3

## 3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
D-limonene	5989-27-5	>60 %
Ingredients determined to be Non-Hazardous	-	Balance

## 4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

**Inhalation:** Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact:** Effects may be delayed. If skin or hair contact occurs, immediately remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a Doctor; or for 15 minutes and transport to Doctor or Hospital. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

**Eye contact:** If in eyes wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

**Ingestion:** Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

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**Notes to physician:** Treat symptomatically. Effects may be delayed.

## 5. FIRE FIGHTING MEASURES

**Hazchem Code:** 3Y

**Suitable extinguishing media:** If material is involved in a fire use alcohol resistant foam, standard foam or dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Flammable liquid and vapour. May form flammable vapour mixtures with air. Flameproof equipment necessary in area where this chemical is being used. Nearby equipment must be earthed. Electrical requirements for work area should be assessed according to AS3000. Vapour may travel a considerable distance to source of ignition and flash back. Avoid all ignition sources. All potential sources of ignition (open flames, pilot lights, furnaces, spark producing switches and electrical equipment etc) must be eliminated both in and near the work area. Do NOT smoke.

**Fire fighting further advice:** Heating can cause expansion or decomposition leading to violent rupture of containers. If safe to do so, remove containers from path of fire. Keep containers cool with water spray. On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

## 6. ACCIDENTAL RELEASE MEASURES

### SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

### LARGE SPILLS

If safe to do so, shut off all possible sources of ignition. Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Use a spark-free shovel. Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

**Dangerous Goods – Initial Emergency Response Guide No: 15**

## 7. HANDLING AND STORAGE

**Handling:** Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

**Storage:** Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 3 Flammable Liquid as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**National occupational exposure limits:** No value assigned for this specific material by Safe Work Australia.

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**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

**National occupational exposure limits:** Natural ventilation should be adequate under normal use conditions..

**Personal Protection Equipment:** SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES, RESPIRATOR.

Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Form:</b>	Liquid
<b>Colour:</b>	Clear, transparent, slight yellow tinge
<b>Odour:</b>	Citrus
<b>Solubility:</b>	Immiscible with water
<b>Specific Gravity (20 °C):</b>	0.85
<b>Density:</b>	N Av
<b>Relative Vapour Density (air=1):</b>	>1
<b>Vapour Pressure (20 °C):</b>	0.19 kPa
<b>Flash Point (°C):</b>	45
<b>Flammability Limits (%):</b>	0.7 - 6.1
<b>Autoignition Temperature (°C):</b>	237
<b>Melting Point/Range (°C):</b>	N Av
<b>Boiling Point/Range (°C):</b>	176 approx.
<b>pH:</b>	N Av
<b>Viscosity:</b>	N Av
<b>Total VOC (g/Litre):</b>	N Av

(Typical values only - consult specification sheet)

N Av = Not available, N App = Not applicable

## 10. STABILITY AND REACTIVITY

**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition.

**Incompatible materials:** Oxidising agents.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes.

**Hazardous reactions:** No known hazardous reactions.

## 11. TOXICOLOGICAL INFORMATION

**Product Name:** Art Spectrum® Citrus Turpentine

**Reference No:** AS0000701

**Issued:** 2026-01-05

**Version:** 2.2

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No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

## Acute Effects

**Inhalation:** Material may be an irritant to mucous membranes and respiratory tract.

**Skin contact:** Contact with skin will result in irritation. A skin sensitisier. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

**Ingestion:** Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

**Eye contact:** May be an eye irritant.

## Acute toxicity

**Inhalation:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >20 mg/L

**Skin contact:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg

**Ingestion:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg

**Corrosion/Irritancy:** Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as a Category 2 Hazard (reversible effects to skin).

**Sensitisation:** Inhalation: this material has been classified as not a respiratory sensitisier. Skin: this material has been classified as a Category 1 Hazard (skin sensitisier).

**Aspiration hazard:** This material has been classified as non-hazardous.

**Specific target organ toxicity (single exposure):** This material has been classified as non-hazardous.

## Chronic Toxicity

**Mutagenicity:** This material has been classified as non-hazardous.

**Carcinogenicity:** This material has been classified as non-hazardous.

**Reproductive toxicity (including via lactation):** This material has been classified as non-hazardous.

**Specific target organ toxicity (repeat exposure):** This material has been classified as non-hazardous.

## 12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L. This material has been classified as a Category Acute 1 Hazard. Acute toxicity estimate (based on ingredients): <1 mg/L

**Long-term aquatic hazard:** This material has been classified as non-hazardous. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): >100 mg/L, where the substance is not rapidly degradable and/or BCF < 500 and/or log K<sub>ow</sub> < 4. This material has been classified as a Category Chronic 1 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available

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OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): <1 mg/L, where the substance is not rapidly degradable and/or BCF ≥ 500 and/or log Kow ≥ 4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

## 13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

## 14. TRANSPORT INFORMATION

### ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



**UN No:** 2319  
**Dangerous Goods Class:** 3  
**Packing Group:** III  
**Hazchem Code:** 3Y  
**Emergency Response Guide No:** 15

**Proper Shipping Name:** TERPENE HYDROCARBONS, N.O.S. (D-LIMONENE)

**Segregation Dangerous Goods:** Not to be loaded with explosives (Class 1), flammable gases (Class 2.1), if both are in bulk, toxic gases (Class 2.3), spontaneously combustible substances (Class 4.2), oxidising agents (Class 5.1), organic peroxides (Class 5.2), toxic substances (Class 6.1), infectious substances (Class 6.2) or radioactive substances (Class 7). Exemptions may apply.

### MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.



**UN No:** 2319  
**Dangerous Goods Class:** 3  
**Packing Group:** III

# Safety Data Sheet

**Proper Shipping Name:** TERPENE HYDROCARBONS, N.O.S. (D-LIMONENE)

## AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



**UN No:** 2319  
**Dangerous Goods Class:** 3  
**Packing Group:** III

**Proper Shipping Name:** TERPENE HYDROCARBONS, N.O.S. (D-LIMONENE)

## 15. REGULATORY INFORMATION

### This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)  
The Stockholm Convention (Persistent Organic Pollutants)  
The Rotterdam Convention (Prior Informed Consent)

### This material is subject to the following international agreements:

Basel Convention (Hazardous Waste)

- Wastes from the production, formulation and use of organic solvents

International Convention for the Prevention of Pollution from Ships (MARPOL)

- Annex II - Noxious Liquid Substances carried in Bulk
- Annex III - Harmful Substances carried in Packaged Form

### This material/constituent(s) is covered by the following requirements:

• All components of this product are listed on or exempt from the Australian Inventory of Chemical Substances (AICS).

## 16. OTHER INFORMATION

Reasons for issue: Revised  
Format change

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.